

# Case Study

**Capability:** Site Built Bulk Storage

**Client:** Whessoe

**Location:** Dragon LNG – Milford Haven

**Project:** 2 x Cryogenic LNG Tanks

**Inner Tank Dims.:** 80m Diameter x 33m High



## Description

Rhyal Engineering part fabricated and fully mechanically constructed the above referenced tanks, which were the largest LNG tanks constructed in the world at that particular time. The outer liner materials are carbon steel, the inner tanks are 9% nickel and the internal pipework is S.S. This major project took almost three years to successfully complete, with a peak workforce of over 200 people.

**RHYAL**  
**ENGINEERING**  
'Technical, Professional & Practical Solutions'



[www.rhyalengineering.com](http://www.rhyalengineering.com)